

**BOTTLE LINE 1 CASE PACKER PARTS LIST SET-UP**

SITE & PART LABEL	NUMBER ENGRAVED ON PART	Description	PROGRAM CODES - Size change parts in columns below															
			D61 60cc 12ct	D62 75cc 12ct	D67 120cc 12ct	D69 200cc 6ct	D70 250cc 6ct	D72 150cc 12ct	D75 24oz 6ct	D76* 400cc 12ct	D77* 500cc 12ct	D78 625cc 12ct	D80* 40oz 12ct	D81* 32oz 12ct	DK3 200cc 12ct	DK4 750cc 6ct	DK5 950cc 6ct	
A	386027	Case Pick up Suction Cup Arm Quantity	D61	D61	D61	D69	D69	D71	D75	D76	D77	D78	D80	D81	DK3	DK4	DK4	
			1	0	0	1	0	1	1	1	1	1	1	1	0	1	1	1
B	386037	Case Opening Suction Cup Arm Quantity	D61	D61	D61	D69	D69	D71	D75	D76	D77	D78	D80	D81	DK3	DK4	DK5	
			1	0	0	1	0	1	1	1	1	1	1	1	0	1	1	1
D	375204 394525	Front Top Flap Folder Quantity	D61	D62	D67	D62	D62	D71	D75	D76	D77	D78	D80	D81	DK3	DK4	DK5	
			1	1	1	0	1	1	0	1	1	1	1	1	1	1	1	1
E	386133 394472	Front Bottom Flap Folder Quantity	D61	D62	D67	D62	D62	D71	D75	D76	D77	D78	D80	D81	D67	D71	D71	
			1	1	1	0	1	1	1	1	1	1	1	1	1	1	1	1
G	NA	LH Hopper Quantity	D61	D61	D67	D69	D69	D71	D75	D76	D77	D78	D80	D81	D74	DK4	DK5	
			1	0	1	1	0	1	1	1	1	1	1	1	1	1	1	1
I	398305	Product Stop Quantity	D61	D62	D67	D69	D70	D71	D75	D76	D76	D76	D78	D80	D81	DK3	D78	D81
			1	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1
J	393281 397079	Product Pusher Quantity	D61	D61	D67	D69	D70	D71	D75	D76	D75	D77	D77	D75	D75	D69	D75	D75
			1	0	1	1	1	1	0	1	1	1	0	0	0	1	1	1
V2	557268	Grippers, Major Quantity	D61	D61	D67	D69	D69	D71	D75	D76	D77	D78	D80	D71	D71	DK4	DK5	DK5
			4	0	4	4	0	4	4	4	4	4	4	4	4	4	4	4
V1	557260	Grippers, Minor Quantity	D61	D61	D67	NA	D69	D71	D75	D76	D77	D78	D80	D80	DK3	DK4	DK5	DK5
			2	0	2	NA	0	2	2	2	2	2	2	2	2	2	2	2
W	557272	Pusher Plate Quantity	D61	D61	D67	NA	D71	D71	D75	D76	D76	D76	D78	D77	D71	D71	D71	D76
			1	0	1	NA	0	0	1	1	1	1	0	0	1	1	1	1
X	371328	Strip 2 and LH Clamp Template Quantity	D61	D61	D67	D69	D70	D71	D70	D76	D77	D78	D80	D77	D71	DK4	DK5	DK5
			1	1	1	1	1	1	0	1	1	1	0	0	1	1	1	1

\*Two extra end effectors are installed.