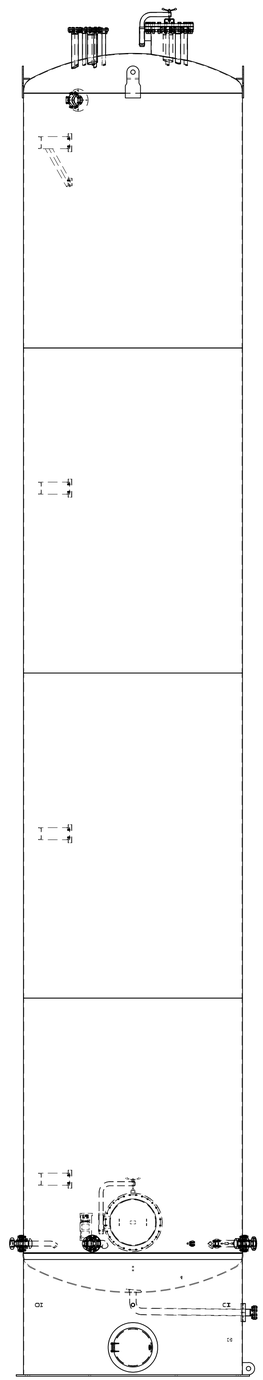

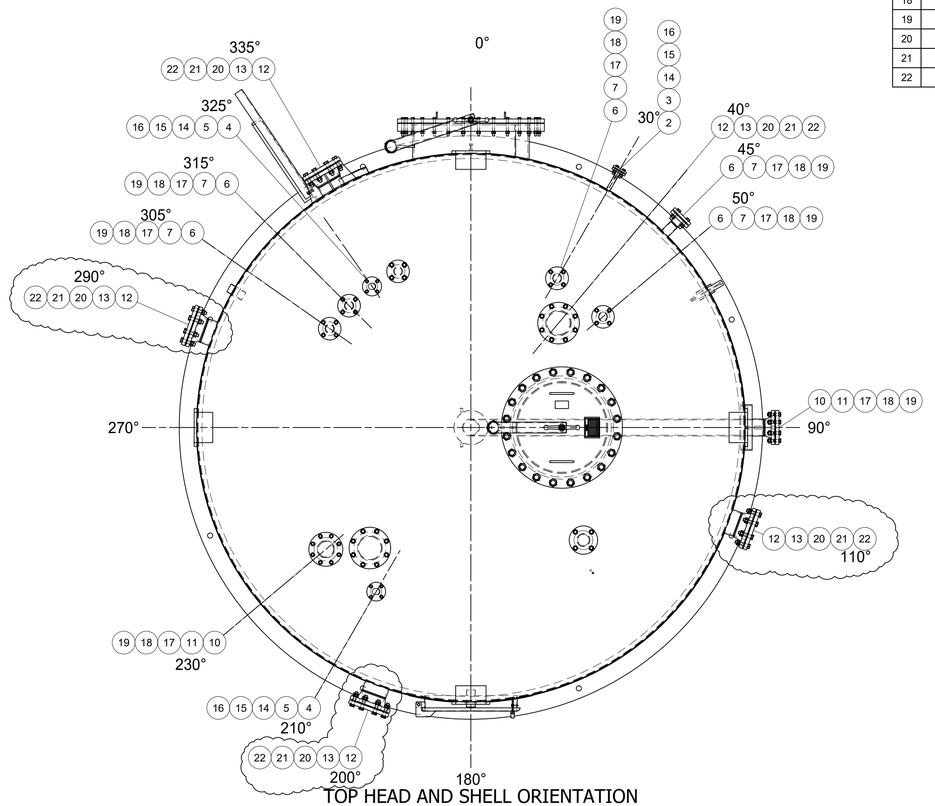

TOP HEAD AND SHELL ORIENTATION
(AS VIEWED LOOKING DOWN AT TOP OF TANK)

PARTS LIST

ITEM NO.	QTY	DESCRIPTION	MAT'L TYPE	DOC. REQ'D	PART NO.	REF. DOCUMENT	A	M
		SHIPPING COVER ASSY VS-208-010			1914506-0371	1914506-03-14-01		
1	REF	TANK ASSY 50,000 GALLON PROCESS ALCOHOL STORAGE VS-208-011	304/304L S/S			1914506-03-11-01		
2	1	FLANGE BLIND 0.75" CL 150 RF ANSI B16.5	304L S/S SA-182		1914506-0985			05
3	1	GASKET FLANGE 0.75" .125" THK 1.125" ID 1.6875" OD	SILICONE		1914506-0984	9900559		08
4	2	FLANGE BLIND 1.5" CL 150 RF ANSI B16.5	304/304L S/S SA182		9827878			
5	2	GASKET FLANGE 1.5" .125" THK X 2" ID X 2.875" OD	SILICONE		1914506-0982	9900559		08
6	5	FLANGE BLIND 2" CL 150 RF ANSI B16.5	304/304L S/S SA-182		9810760			
7	5	GASKET FLANGE 2" .125"THK 2.5"ID X 3.625"OD	SILICONE		9804454	9900559		
8		-DELETED-						
9		-DELETED-						
10	2	FLANGE BLIND 4" CL150 RF ANSI B16.5	304/304L S/S SA182		9810302			
11	2	GASKET FLANGE 4" 0.125"THK 4.625"ID X 6.1875"OD	SILICONE		9804442	9900559		
12	5	FLANGE BLIND 6" CL150 RF ANSI B16.5	304/304L S/S SA182		9829228			
13	5	GASKET FLANGE 6" .125"THK X 6.781" ID X 8.5" OD	SILICONE		9804370	9900559		
14	12	SCREW CAP HH 1/2-13NCX2 1/4 SA307 GRADE B	ZP		9851099			
15	12	WASHER LOCK .5"	ZN PLD		3204006			
16	12	NUT HEAVY HEX .5-13NC	ZP SA-194 CL2B GR2H		9806452			
17	36	SCREW CAP HH .625-11NC X 3" LG	CS SA193 GR7		9810628			
18	36	WASHER LOCK .625"	ZN PLD		3204007			
19	36	NUT HEAVY HEX .625-11NC ZP	CS SA194 GR2H		3205120			
20	40	SCREW CAP HH .75-10NCX3.5 ZP SA307			9816435			
21	40	WASHER LOCK 0.75"	ZN PLD		3204127			
22	40	NUT HEAVY HEX .75-10NC	CS SA194 GR2H		9806453			

NOTES:
1. ALL DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE.
2. STAMP CUSTOMER'S NOZZLE DESIGNATION ON THE TOP OF ALL SHIPPING FLANGES. SEE TANK ASSEMBLY DRAWING 1914506-03-11-02 FOR NOZZLE DESIGNATIONS.

REV	DESCRIPTION	BY	DATE	REVIEW	DATE
C	DELETED ITEMS 8 & 9** ITEMS 10 & 11 WERE QTY 4** ITEMS 12 & 13 WERE QTY 2** ITEMS 17, 18 & 19 WERE QTY 56** ITEMS 20, 21 & 22 WERW QTY 16**	TLM	10/1/2020		10/7/2020
B	ITEMS 10 & 11 WERE QTY 5** ITEMS 12 & 13 WERE QTY 1** ITEMS 17, 18 & 19 WERE QTY 64** IEMS 20, 21 & 22 WERE QTY 8**	TLM	9/15/2020		
A	RELEASED FOR PRODUCTION	TLM	7/21/2020	BCP	7/29/2020

REVISIONS

DRAWN BY	T. MCKNABB	DATE	7/16/2020
DESIGN REVIEWED BY	B. PESCHKE	DATE	7/29/2020
PROCESS REVIEWED BY		DATE	
STRUCTURAL REVIEWED BY		DATE	

TITLE
SHIPPING COVER ASSEMBLY VS-208-011

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MUELLER
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SHEET 1 OF 1

DRAWING NO.
1914506-03-14-01

ORIGINAL DOCUMENT SIZE D