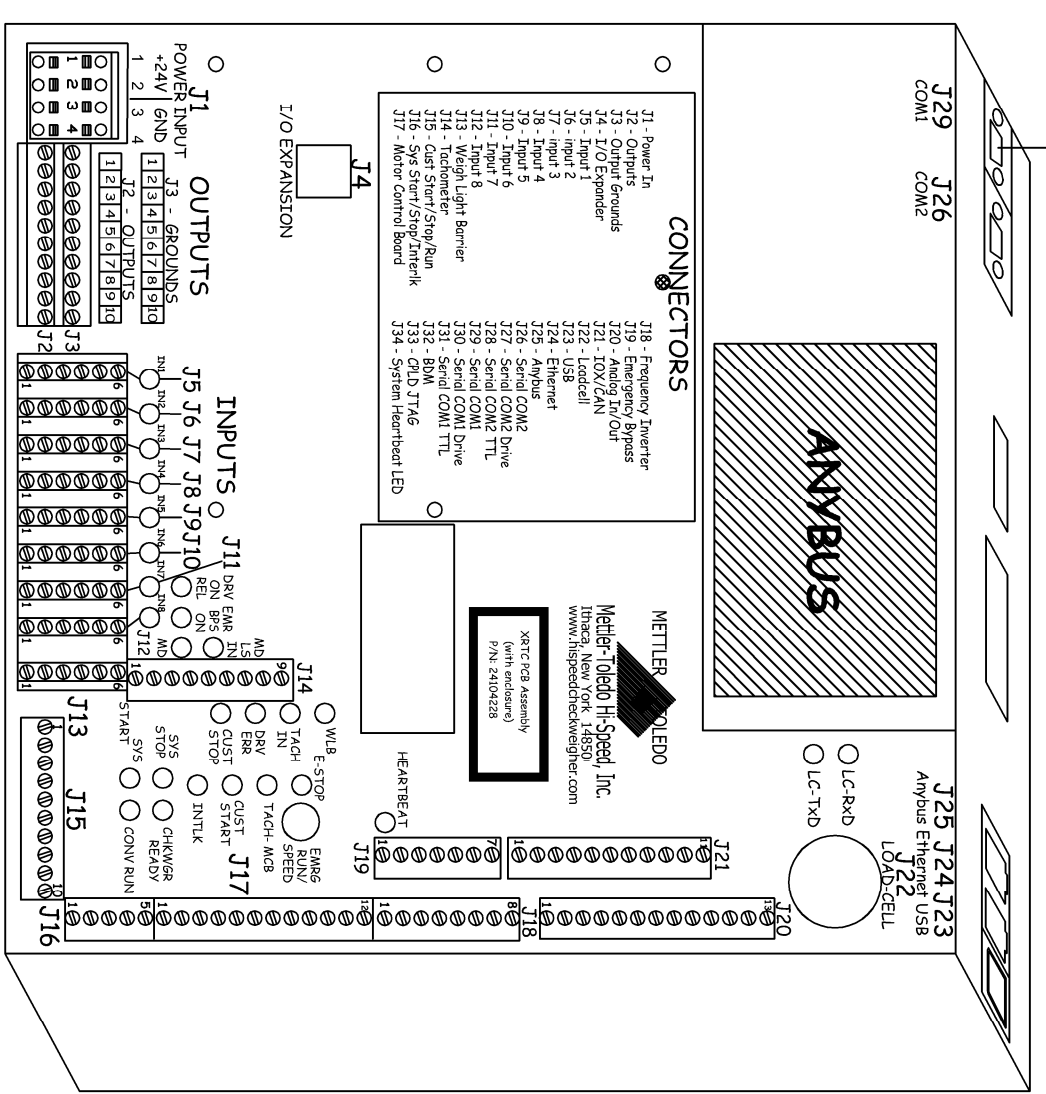
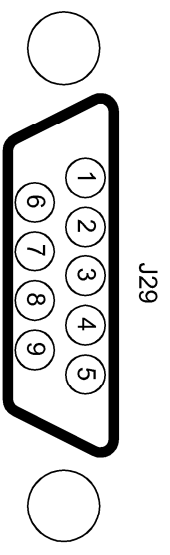


COM1 Connection



INTERFACE					
J29	RS232	RS422	RS485	CL20	MD
1	-	TxD-	Data-	C1+	+15V
2	RxD	-	-	RxD	RxD
3	TxD	TxD+	Data+	-	TxD
4	-	-	-	C2+	MD_DETECT
5	GND	RxD-	-	TxD	GND
6	-	-	-	-	MD_LS_OUT
7	RTS	RxD+	-	-	RTS
8	CTS	-	-	-	CTS
9	-	-	-	-	MD_TACHO_IN



REV.:	A	SHEET:	1	OF	1
DESCRIPTION	DATE	APPROVED	Reference Drawing		
1	2	3	4	5	6
2	3	4	5	6	7
3	4	5	6	7	8
4	5	6	7	8	9
5	6	7	8	9	10
6	7	8	9	10	
7	8	9	10		
8	9	10			
9	10				
10					

METTLER TOLEDO

Mettler-Toledo Hi-Speed

Itasca, New York 14850
www.mt.com/hi-speed

FINISH: -

SCALE: -

REF.: -

DWG. NO. **B** 66022457

TITLE: **WIRING DIAGRAM -- XE/S Series Controls Option, XRTC, COM1**

DWN BY/DATE: JSS 09/21/07

JOB NO.: