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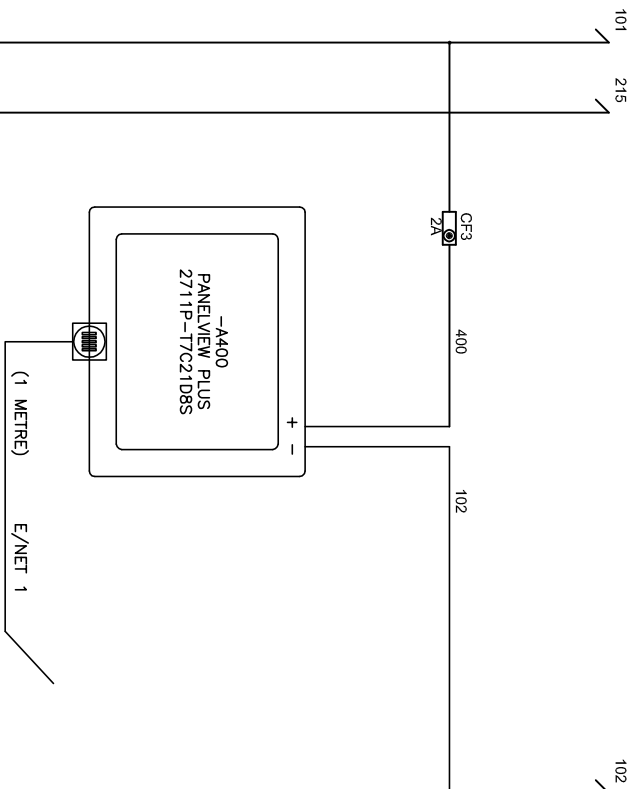
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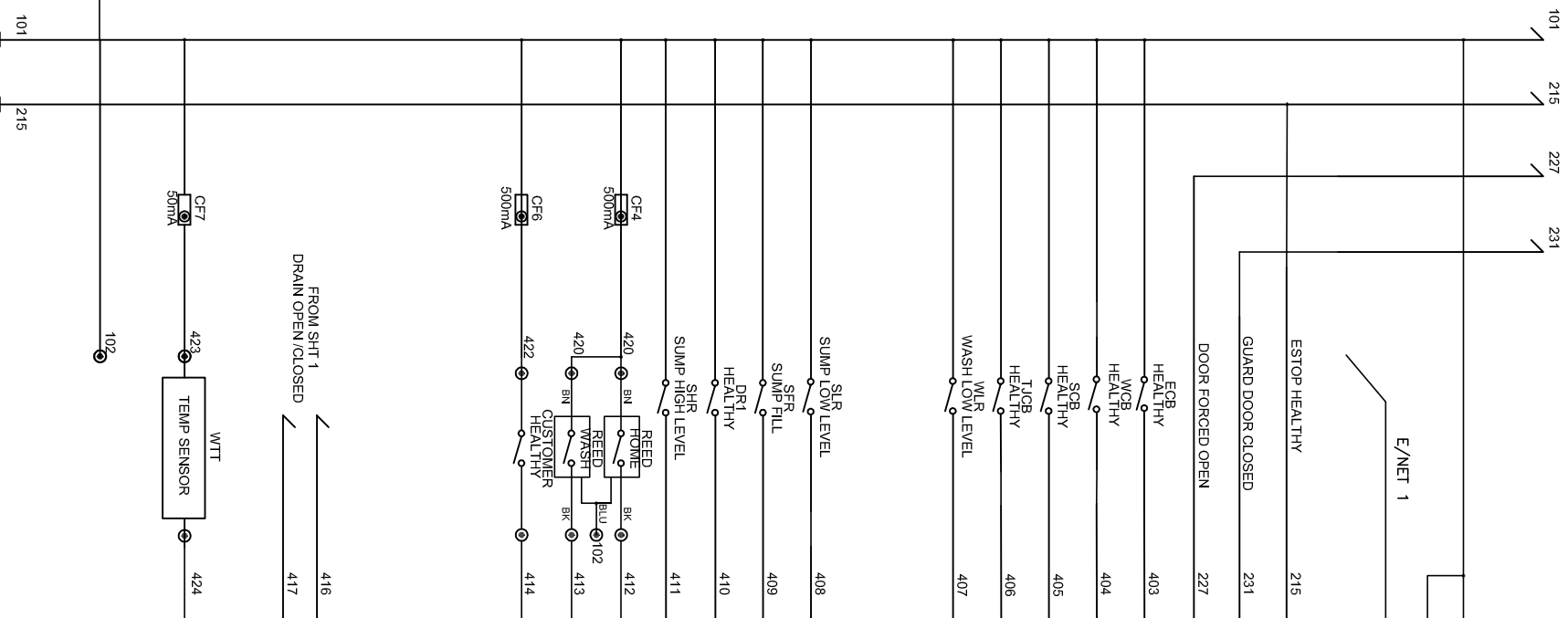
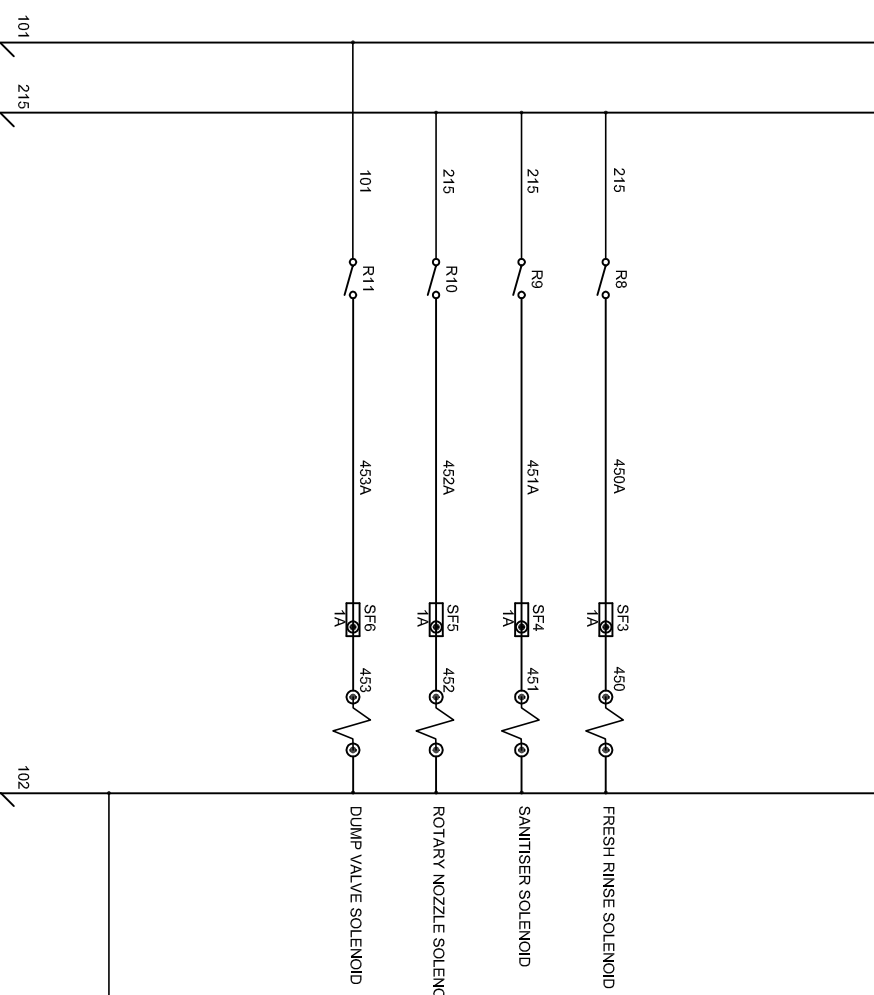
9

0

COMPUTER AIDED DRAWING - AVOID MANUAL MODIFICATION



IP ADDRESS	MACHINE DESCRIPTION	ETHERNET DEVICE DESCRIPTION	DEVICE-MODEL
192.168.1.10	IWM DC20 JOB 1839	MAIN PLC	1769L16ERB1B
192.168.1.20	IWM DC20 JOB 1839	MAIN HMI	2711P-T7C21D8S



+VDC		-VDC	
FP+	ETH	FP-	OUT
1		0	
2		1	
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101		100	
102		101	

RED FOR FAULT FLASHING (45MM DIA)
 RED FOR RUNNING SOLID
 GREEN FOR CYCLE COMPLETE (45MM DIA)
 GREEN FOR FAULT FLASHING (45MM DIA)
 DUMP VALVE RELAY
 ROTARY NOZZLE RELAY
 SANITISER RELAY
 FRESH RINSE RELAY
 DRAIN VALVE OPEN/CLOSE
 (LD) (Ld)
 Linked = steady

03		
02	AS BUILT	GCB 06.11.19
01	FOR APPROVAL	GCB 04.10.19
ISSUES		INT'L DATE

INDUSTRIAL WASHING MACHINES (UK)
IWM
 FACET ROAD, KINGS NORTON
 BIRMINGHAM, B38 9PT
 TEL. 0121 4599511
 FAX. 0121 4599001

DRAWN	CHECKED	TITLE
GCB	EK	
APPROVED		
DAN		

SC JOHNSON
DC20E-IBC WASHER
 JOB No 1839

DRAWING NO: ESJN5246
SHEET 4
NO. OF SHEETS 4
DATE OF ISSUE 04.10.19

ISSUE
01