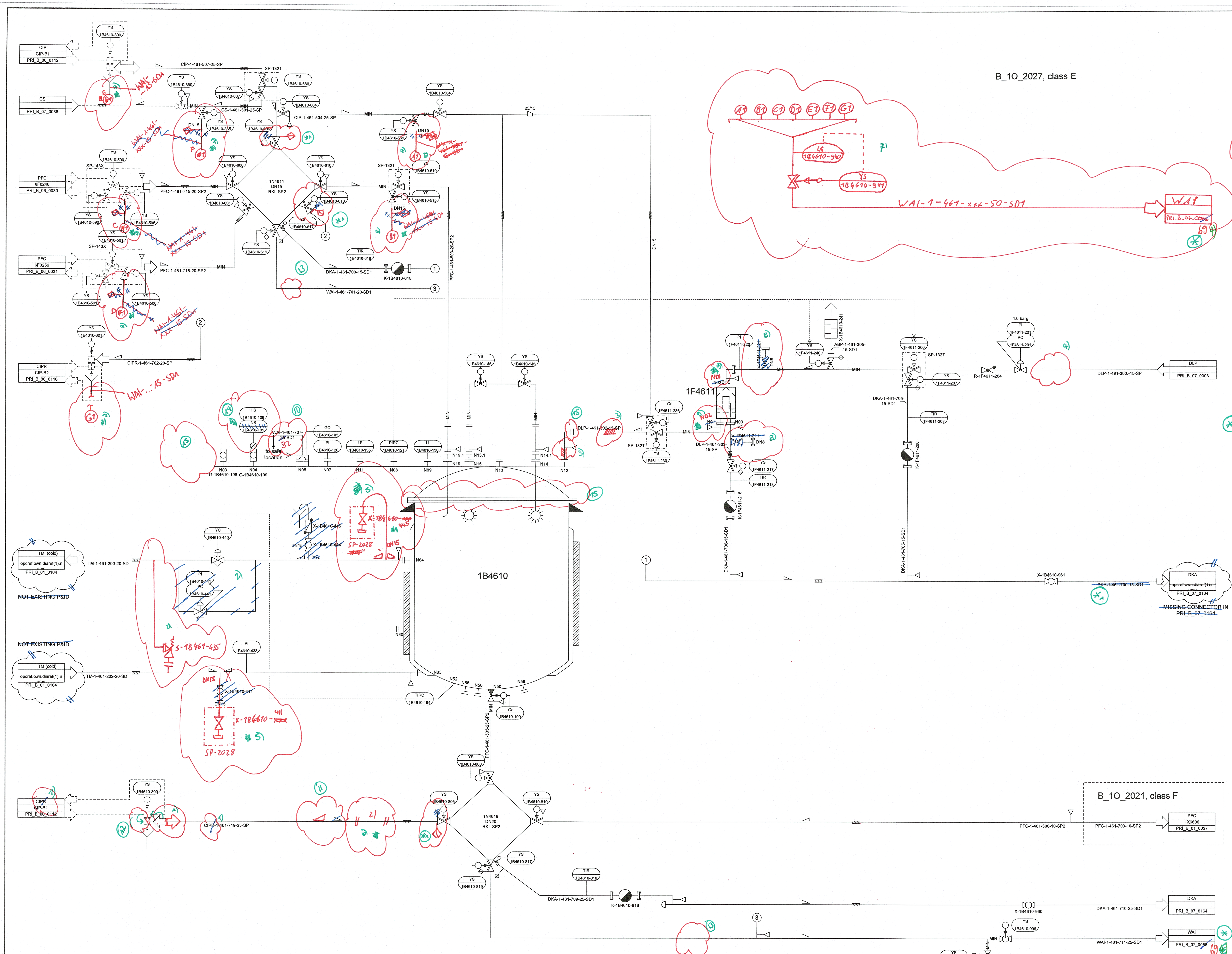
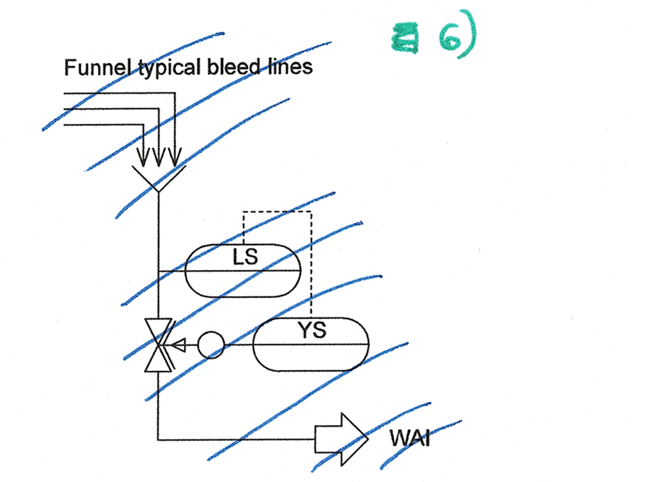


Notes:

1) Double block and bleed principle applied at the interfaces between CIP and product, media / buffer ,clean utilities. Only double block applied for lines which would lose their sterile status by bleeding.

2) ~~Number and location of funnels to be defined in next project phase based on 3D design.~~



6)

2) spool piece to connect a mobile devorusing skid

Master
07.06.17 NST

1) 12.06.17 NST
2) 11.07.17 THRU
3) 13.07.17 NST
(*) korrigiert. 19/07/2017
4) 12.06.17 NST
5) 11.07.17 NST
6) 11.07.17 NST
7) 11.07.17 NST
8) 13.07.17 NST
9) 13.07.17 NST
10) 3.8.17 NST
11) 3.8.17 NST
12) 3.8.17 NST
13) 12.6.17 NST
14) 2.8.17 NST
15) 3.8.17 NST

(X1) 12.06.17 NST

TAG-No.				1B4610		1F4611	
Name				Buffer Hold Vessel 11		Vent Filter	
Design Temperature (°C)		I	O	-10-150	-10-150	150	
Design Pressure (barg)		I	O	-1/6	-1/10	-1/6	
Material of Construction				1.4539		1.4435	
Techn. Data	Volume (l) Vol.- Flow (m³/h)			1000 l		15 (N)m³/h	
	Dimensions (mm)			D 1000x H 1750			
	Special Features					0.2 µm, 1x5 in	
	Producer/Distrib./Year of Constr.						
Remarks							

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RELEASE NAME & DATE:
ARCHIVING FLAG (DRW CL 2 & 3):
DATE OF IMPRESSION:

CSL Behring AG
RCF Project Lengnau

Draftsman: YKA
Date: 20.04.16
Layout Bloc:
DRAWING-CODE / DRAWING-NO.: PRI_B_01_0078

INDEX	TITLE OF CHANGE	DATE	NAME
02	Update after AFD	02.06.17	EKU
01	Update - submission to AFD	03.05.17	MTR
00	First issue	21.06.16	EKU

DRW CL.: -
SCALE:
DESCRIPTION: rVIII-Buffer Hold Vessel 11
1B4610
LAYOUT NAME: