

ELECTRICAL EQUIPMENT

FERROMATIK MILACRON

customer:

machine type: K250-S 2F

machine number: 551 082

techn. Data: supply	operating voltage:	3L+PEN 400V/50Hz
	max. preliminary fuse building sided	250 Amp.
	remove PE-N bridge by 5-wire line (TN-S power supply)	
	preliminary fusing supply	160 Amp.
	max Stromaufnahme	156 Amp.
	max Leistungsaufnahme	89 KW

techn. Data: machine	pump motor	Power	55 KW
		preliminary fusing	(.1-Q3) 125 Amp.
		motor protection-adjustment	(.1-F1) 60,3 Amp.
		Bimetal adjustment	
	auxiliary circuits		
	sockets	preliminary fusing	(.1-F4) 35 Amp.
	control		
	heating	preliminary fusing	(.5-F100) 35 Amp.
	injection unit 1 ^{Power}		13,6 KW
heating	preliminary fusing	(.5-F300) 35 Amp.	
injection unit 2 ^{Power}		10,5 KW	
heating	preliminary fusing	(.6-F100) Amp.	
mould	Power	KW	
additional	preliminary fusing	(.8-F1) Amp.	
additional	preliminary fusing	(.8-F2) Amp.	
		... Amp.	

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